



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW7839-2G
Job Sheet 172632



Part No: RBW7839-2G

Job Qty: 1 ea **6**

Part Name: IGB & Tail Rotor Gear Box Oil Draining Hose



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW7839-2G Rev 5 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/15/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	1 pcs		3/16/18	0.00	0.17	Small Fab-9		MCC DAS
110	QC	1 pcs		3/16/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		3/16/18	0.00	0.00	Packaging3-2		18-04-2018
140	QC21-FG	1 Ea		3/16/18	0.00	0.00	QC21		GA072

Part Op 100 - 1-Assemble, pick, bag and tag
Descriptions: 130 - Identify and Stock

DAS
21 APR 20 2018
9-00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW7839-2G-1	Quill 99 outsource	1 Ea (1 ea)	90-Start up Operation	
2044T47	Tube Ø1.09	.3000 ft (.3 ea)	90-Start up Operation	
2044T67	Cap Ø1.09	2 Ea (2 ea)	90-Start up Operation	
51495K116	COUPLING 1/2" NCKL PLTD BRASS PUSH TO CONNECT TUBE FITTING COUPLING	1 Ea (1 ea)	90-Start up Operation	
9263K174	Rnd 10Mm Od X 2Mm Oring	1 (1 ea)	90-Start up Operation	
K010-0608	Hose Ø1/2 OD x Ø3/8 ID x 12-1/2ft	6 ft (6 ea)	90-Start up Operation	5047592
PAD210	Foam Ø1 X 1	.0800 sf (.08 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2044T47 GA	0	36	0
	2044T67 PA	2	40	0
	51495K116 44	1	38	0
	9263K174 46	1	0	0
	K010-0608 125	6	192	0
	PAD210 93	0	15	0
	RBW7839-2G-1 99	1	0	0

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order:		DISPOSITION		AGAINST DEPARTMENT/PROCESS																																																																																																							
		Rework		Skid-tube		Cross tube		Water Jet		Engineering																																																																																																	
Part No.		Scrap		Macl						Quality																																																																																																	
		Use-as-is		Thermofo						Other																																																																																																	
NCR No.		Suspected Unapproved		Larg																																																																																																							
Date :	Step #:			QTY																																																																																																							
Description Work Order Deviation																																																																																																											
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DART
AEROSPACE
Container No: S062958
Job No: 172632
Serial No/Batch: S062958
Inspector: 5
Revision: 5
Date: 04/19/18

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CANADA
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Email: sales@dartero.com
www.darterospace.com

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Sequence

Part Specifications

Specifications could not be found.

Plex 2/21/18 8:40 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



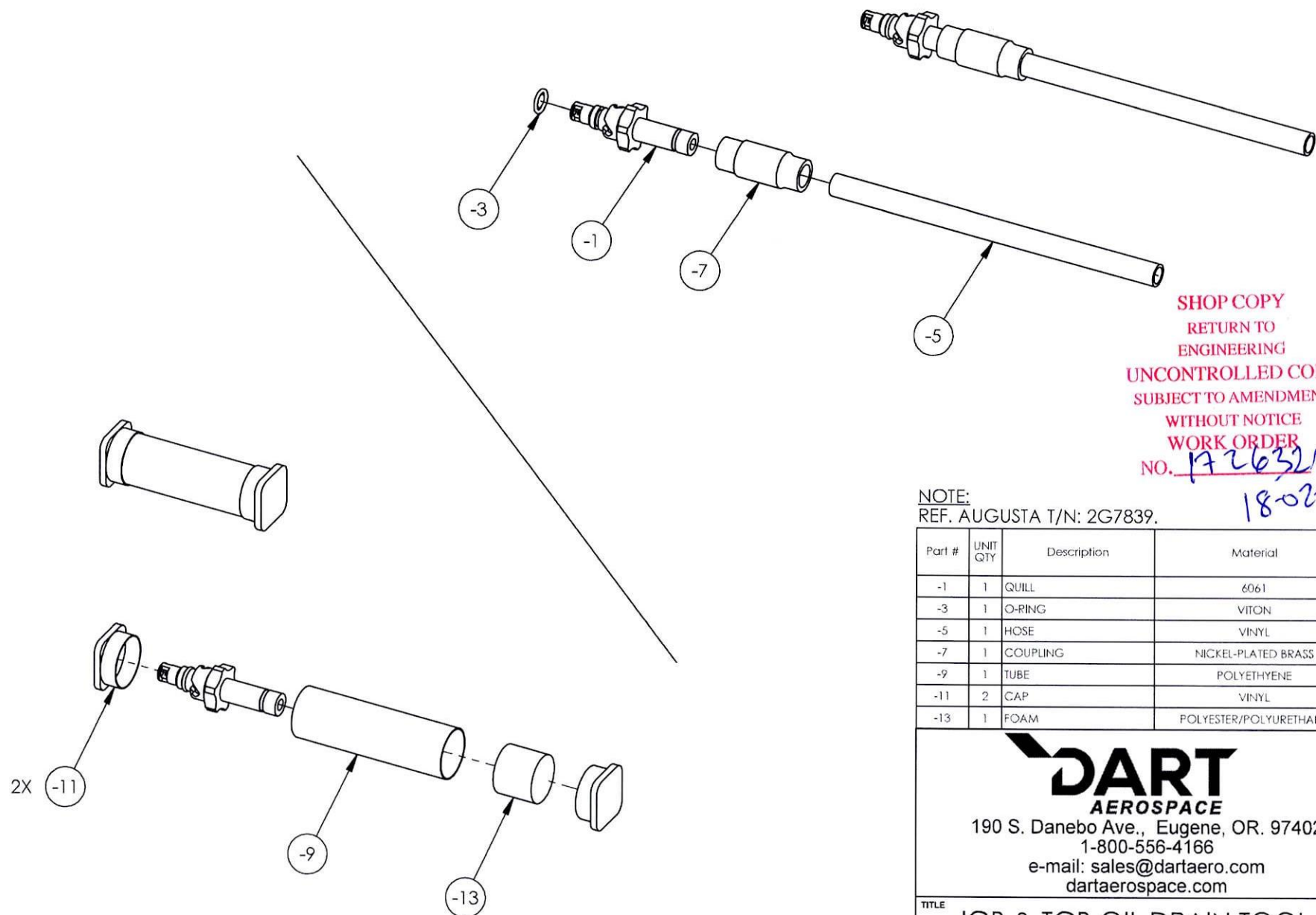
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

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NOTE:
REF. AUGUSTA T/N: 2G7839.

Part #	UNIT QTY	Description	Material
-1	1	QUILL	6061
-3	1	O-RING	VITON
-5	1	HOSE	VINYL
-7	1	COUPLING	NICKEL-PLATED BRASS
-9	1	TUBE	POLYETHYLENE
-11	2	CAP	VINYL
-13	1	FOAM	POLYESTER/POLYURETHANE

 DART AEROSPACE 190 S. Danebo Ave., Eugene, OR. 97402 1-800-556-4166 e-mail: sales@dartaero.com dartaerospace.com		
TITLE IGB & TGB OIL DRAIN TOOL		
DWG NO. RBW7839-2G	REV 5	CUSTOMER 1 OF 1
SCALE 1:3	DATE 11/12/2008	SHEET 3 OF 3

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other	AGAINST DEPARTMENT/PROCESS					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____	
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